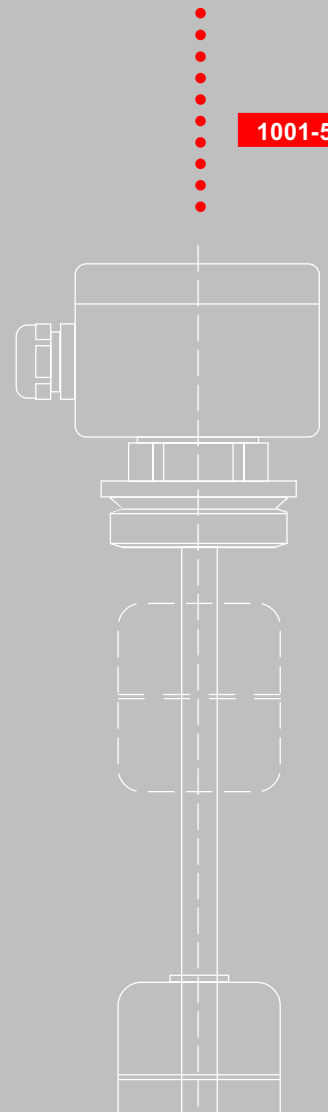


KSR Level Sensors / Transmitters

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Approvals



**Technischer Überwachungsverein
Südwestdeutschland e.V.**
Materials and type approval.
Approved for pressure vessels acc. to
AD-Merkblatt HP 0



**IBExU Institut für Sicherheitstechnik
GmbH**

IBExU

**Physikalisch Technische
Bundesanstalt PTB**



**Bundesamt für Wehrtechnik
und Beschaffung**

BWB

Germanischer Lloyd

Netherlands



KEMA

France

KEMA
REGISTERED QUALITY

**Laboratoire Central des Industries
Electriques**

LCIE

Bureau Veritas

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**Osvědčení o Nevýbušnosti
FTZÚ Ostrava Radvanice**



Slovakia



**Osvědčení o Nevýbušnosti
EVPÚ Nová Dubnica**

Russia



**Gosgortekhnadzor
OGS Oil & Gas Safety**

USA



Factory Mutual Research Corporation



Underwriters' Laboratories, Inc.

Canada





Canadian Standards Association

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KSR Level Sensors / Transmitters

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KSR Level Sensors / Transmitters

KSR Level Sensors/Transmitters are used to measure and transmit the level of liquids in conjunction with a KSR Control Unit. It is based on the float principle with magnetic transmission in a 3-wire potentiometer circuit.

A float with a built-in magnetic system actuates small reed contacts through the wall of the guide tube. These reed switches form a resistance measuring chain that continuously generates a voltage proportional to the height of the level.

The resistance measuring chain is closely stepped and is made up from small chips soldered onto a PCB. Due to this assembly the generated voltage is virtually continuous.

Depending on requirements and design different contact separations from 5 to 20 mm are available.

Signal transmission:

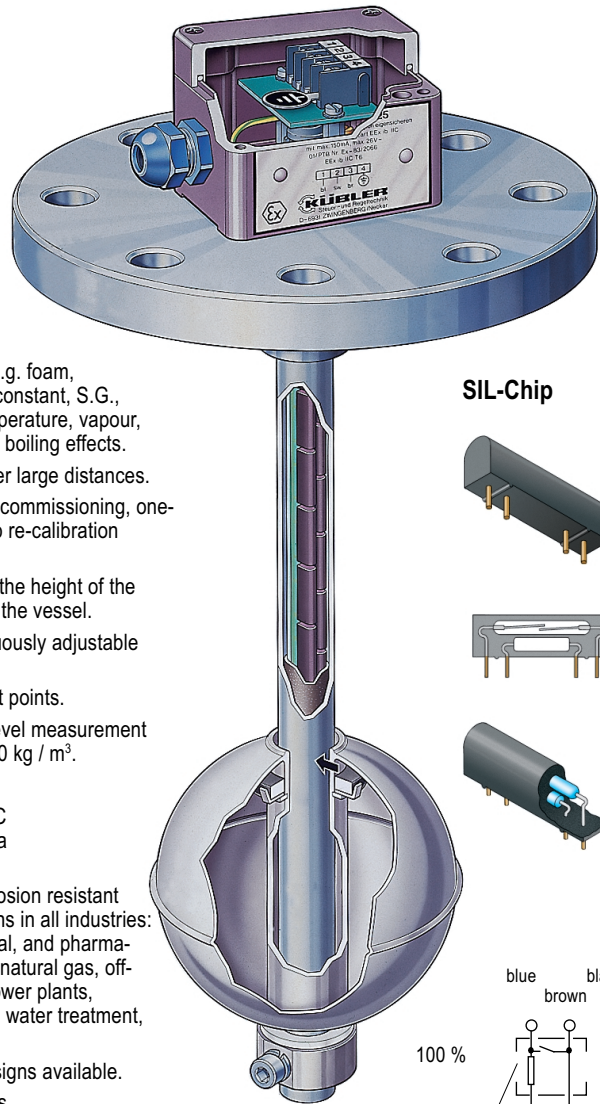
- External control units and set point relays please refer to catalogue 1011 or
- Loop-powered control units in terminal box, 4 ... 20 mA output.

Technical advantages

- The simple operating principle is suitable for a wide variety of applications.
- Continuous measurement of liquid levels independent of physical or chemical

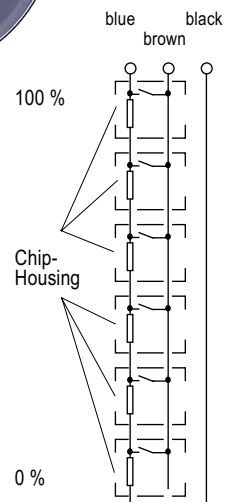
changes of the liquid, e.g. foam, conductivity, dielectric constant, S.G., pressure, vacuum, temperature, vapour, condensation, bubbles, boiling effects.

- Signal transmission over large distances.
- Simple installation and commissioning, one-time calibration only, no re-calibration necessary.
- Display proportional to the height of the level or the contents of the vessel.
- Set point relays continuously adjustable over full range.
- High repeatability of set points.
- Interface and product level measurement possible at $\Delta\text{-S.G.} \geq 50 \text{ kg / m}^3$.
- Application limits:
 $T = -80 \text{ }^\circ\text{C to } +200 \text{ }^\circ\text{C}$
 $P = \text{vakuum to } 10 \text{ MPa}$
 $\rho = \geq 400 \text{ kg/m}^3$
- High availability of corrosion resistant materials for applications in all industries: Chemical, petrochemical, and pharmaceutical industry, liquid natural gas, offshore, ship-building, power plants, manufacturing industry, water treatment, food and beverages.
- Application specific designs available.
- Explosion-proof designs.
- Programmable head-mounted transmitter units 4 ... 20 (see catalogue 1011).

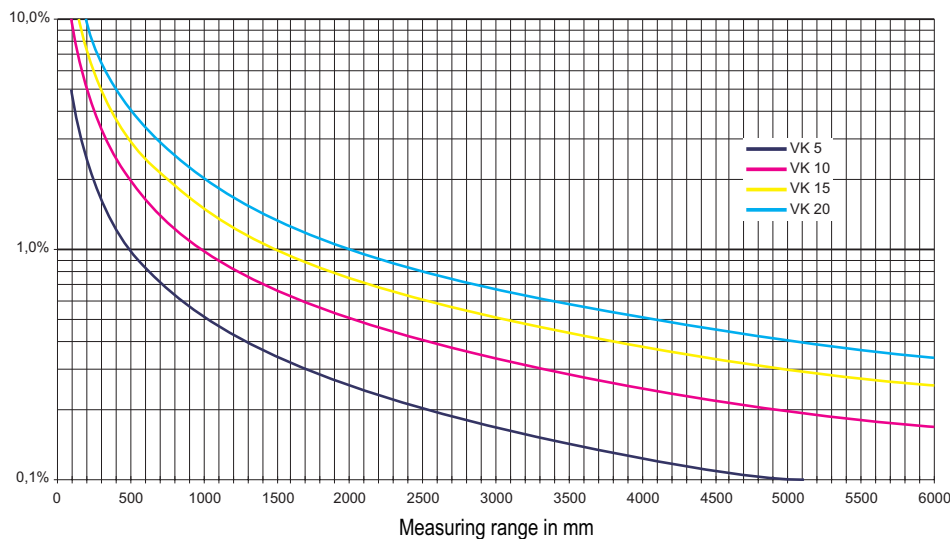


SIL-Chip

Circuit Diagram Level Sensor

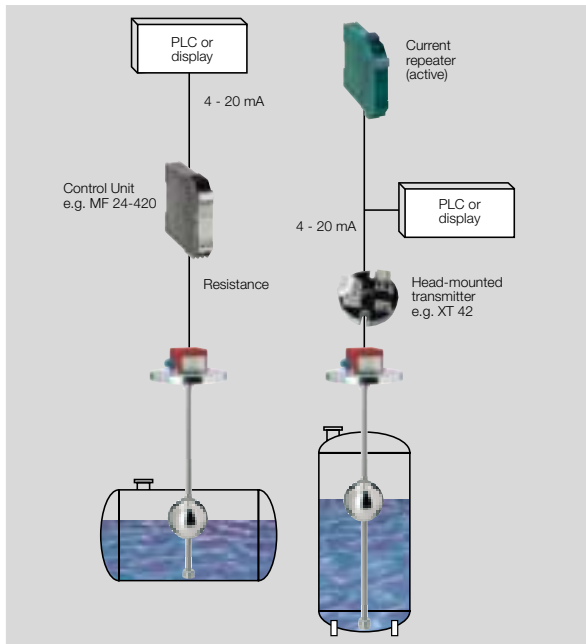


Accuracy of KSR Level Sensors / Transmitters

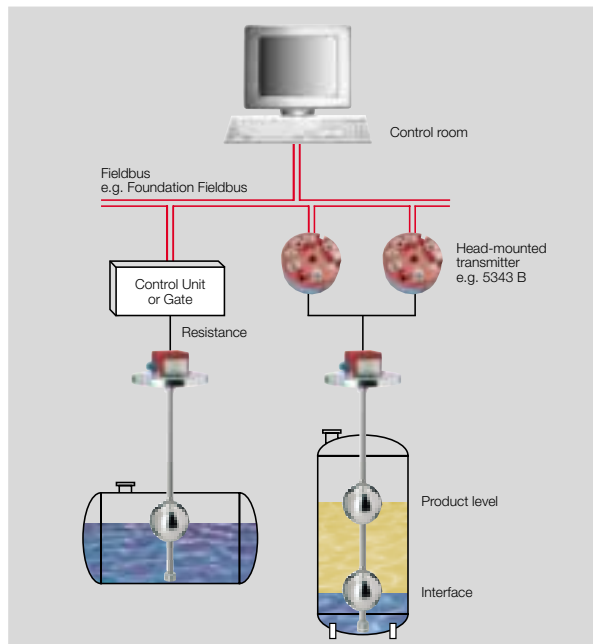


Applications

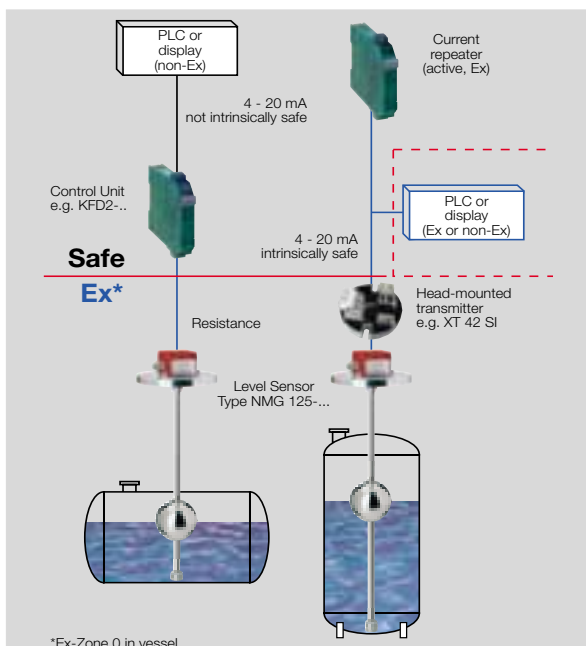
Standard



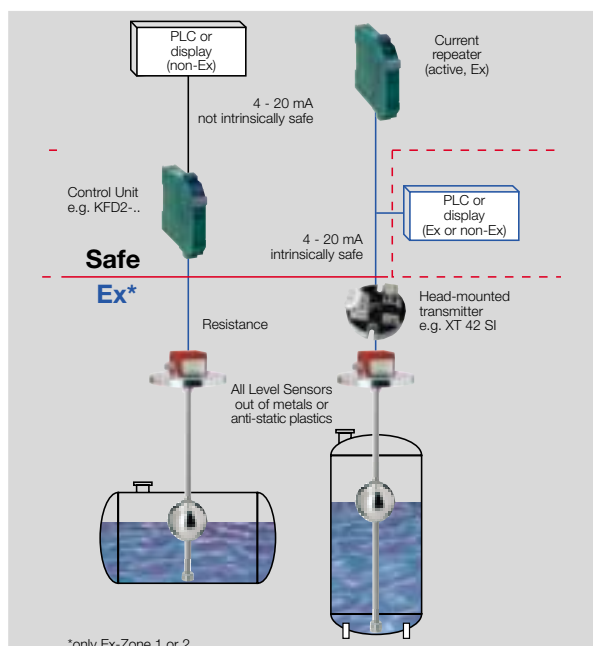
Fieldbus



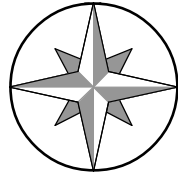
Ex-Zone 0



Ex-Zone 1, 2







Compass



This page is intended to guide you through the product range of KSR KUEBLER for level sensors / transmitters.

Please select connecting option and material and turn to the page referred to in the following table.

Material

Process Connection	Stainless steel SS 316 Ti (1.4571)	Stainless steel SS 316 Ti (1.4571) 	PVC PP PVDF	ECTFE PTFE
 <p>Thread BSP 3/8" BSP 1/2" BSP 1"</p>	Page 8		Page 9 / 10 / 11	
 <p>Thread BSP 1 1/2" BSP 2"</p>	Page 8	Page 15 / 16	Page 9 / 10 / 11	
 <p>Flange DN...PN..</p>	Page 8	Page 15 / 16	Page 9 / 10 / 11	Page 12

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Type code

Code	1st Key	2nd Key	3rd Key
1	Electrical connection	Design process connection	Material process connection
-	(none) - connecting cable	ER Mounting thread upwards (BSP)	V Stainless steel SS 316 Ti
A	Terminal box Aluminium	R Mounting thread downwards (BSP)	VE Stainless steel electro-polished
AB	Terminal box Polypropylene	ENPT Mounting thread upwards (NPT)	VEC Stainless steel ECTFE-coated
AP	Terminal box Polyester	NPT Mounting thread downwards (NPT)	VTF Stainless steel PTFE-lined
AVT	Terminal box Stainless steel SS 316 Ti with screw cap	MR Dairy fitting acc. to DIN 11851	T Titanium
AD	Terminal box Aluminium flameproof	F Flange (DIN, ANSI, JIS)	HB Hastelloy B
ASC4	Coupler plug C 164-232-F-4P	FC Clamp connection acc.to DIN 32676	HC Hastelloy C
ASC5	Coupler plug C 164-332-F-5P	IS Sanitary nozzle (Ingoldstutzen)	P PVC
ASC7	Coupler plug C 164-4337-F-7P		PP Polypropylene
ASH	Coupler plug Harting HAN 7 D		PF PVDF
ASQ	Coupler plug QUICKON max.4-pin		
2	Size process connection		
...	Thread size in inches		
...	Dairy fitting size DN 50 - DN 150		
DIN	Flange nominal size DN 50 - DN 200	Flange pressure rating PN 6 - PN 100	Flange face Standard form C optional E,A,F,N
ANSI	2" - 8"	Class 150 - 600	Standard RF optional RTJ,FF,ST,SG
JIS	2"(DN 50) - 8"(DN 200)	5 K- 63 K	Standard RF optional RTJ,FF,ST,SG
Clamp	DN 25 - DN 100; 1" - 4"		
3	Guide tube material	Contact separation	Optional code
...	V Stainless steel SS 316 Ti	K 20 20 mm	HT.. High temperature design* 120°C...+200°C
	VE Stainless steel electro-polished	K 16 16 mm	TT.. Low temperature design* -10°C...-80°C
	VEC Stainless steel ECTFE-coated	K 15 15 mm	*only contact separations 5/10/15 mm
	VTF Stainless steel PTFE-lined	K 12 12.7 mm	
	T Titanium	K 10 10 mm	PT100 Temperature probe PT 100 (2-,3- or 4-core)
	HB Hastelloy B	K 8 8 mm	..TH.. Temperature switch ...°C - closing or opening
HC	Hastelloy C	K 6 6.35 mm	
	P PVC	K 5 5 mm	
	PP Polypropylene		
	PF PVDF		
4	Option, Head-mounted transmitter in terminal box see catalogue 1011		
...	TS Standard design type XT 42		
	TE Ex-design type XT 42 SI		
	TA Programmable type 5343 B		
	TD HART®-Protocol type 5335 B		
5	Guide tube length	OD Guide tube	
L.../...	L.../ length in mm	... OD in mm	
6	Float design see page 18-19		
...	Material (code 3, 1st key)	Float OD in mm	
7	Connection cable	Cable material	
...	length in Meter	- PVC grey	
		blue PVC blue	
		SIL Silicone	
		ÖL Ölflex	

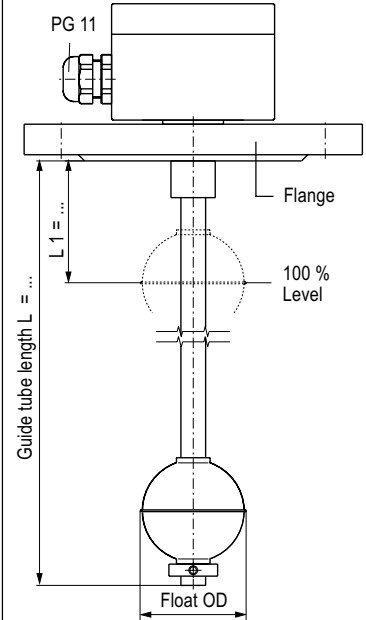
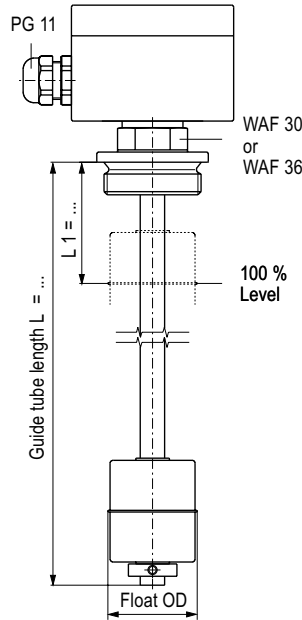
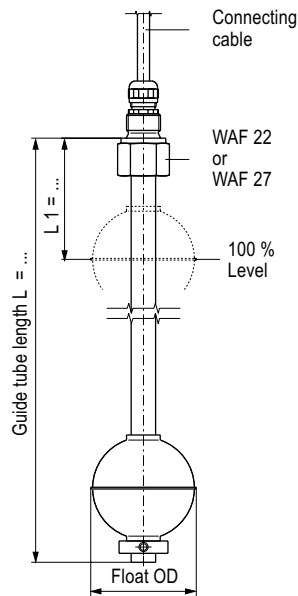
Ordering examples

Code	Connection design / material	Connection size	Guide tube material contact separation	Option	Guide tube length / OD	Float	Cable length / material
	1	2	3	4	5	6	7
	AFV	50/6/F	VK15/TT30	TS	L950/12	V44R	-

KSR Level Sensors / Transmitters



Stainless steel SS 316 Ti (1.4571)



ERV-...-VK..-L.../-V..R-1...

ARV-...-VK..-L.../-V..R

AFV-.../.../-VK..-L.../-V..R

Electrical connection	Cable PVC grey, PVC blue, Silicone, Ölflex		Terminal box Aluminium 80 x 75 x 57 mm Option Polypropylene, Polyester, Stainless steel			
Process connection	Mounting thread upwards BSP 3/8" BSP 1/2"		Mounting thread downwards BSP 1 1/2" or BSP 2"		Mounting flange DIN DN50-DN200, PN6-PN100 ANSI 2"-8", Class 150-600	
Guide tube OD	12 or 14 mm	18 mm	12 or 14 mm	18 mm	12 or 14 mm	18 mm
Guide tube length max.	3000 mm	6000 mm	3000 mm	6000 mm	3000 mm	6000 mm
Float	V44R, V52R, V62R, V83R V80R, V98R, V105R, V120R		guide tube - OD 12 or 14 mm guide tube - OD 18 mm			
Limit S.G. 85% Nominal S.G. 50% Nominal pressure	see KSR Floats page 18/19					
Temperature range Standard	PVC- / Ölflex cable -10°C... +80°C Silicone cable		-20°C...+120°C -10°C...+120°C			
High temperature			Optional code (HT..) +120°C...+200°C			
Low temperature			Optional code (TT..) -20°C... -80°C			
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm K 6 = 6.35 mm		only guide tube OD 14 and 18 mm only guide tube OD 14 and 18 mm			
HT- or TT-Design			K 15 (T..) = 15 mm K 10 (T..) = 10 mm K 5 (T..) = 5 mm			
Overall resistance of measuring chain	dependent on length and contact separation					
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded					
Orientation	vertical ± 30°					
Ingress protection	IP 65					

Materials SS 316 (1.4435), 1.4539, Titanium, Hastelloy and others available upon request

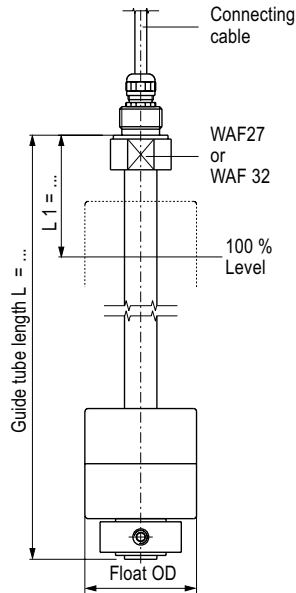
Head-mounted transmitter in terminal box see catalogue 1011

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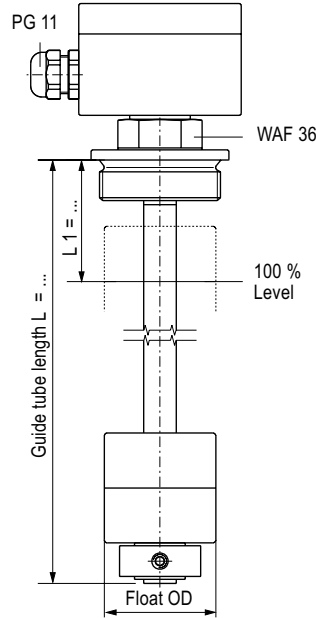
KSR Level Sensors / Transmitters



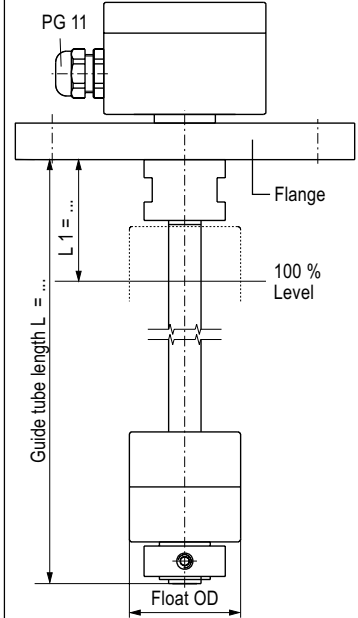
PVC



ERP-...-PK..-L.../-P..R-1...



ARP-...-PK..-L.../-P..R



APFP-.../10-PK..-L.../-P..R

Electrical connection	Cable PVC grey, PVC blue, Silicone, Olflex		Terminal box Polyester 80 x 75 x 55 mm			
Process connection	Mounting thread upwards	BSP 1/2"	Mounting thread downwards		Mounting flange	
		BSP 1"	BSP 2"		DIN DN65-DN125, PN10 FormA ANSI 2 1/2"-5", Class 150 FF	
Guide tube - OD	16 mm	20 mm	16 mm	20 mm	16 mm	20 mm
Guide tube length max.	3000 mm	5000 mm	3000 mm	5000 mm	3000 mm	5000 mm
Float	P55R guide tube - OD 16 mm P55R/26, P80R guide tube - OD 20 mm					
Limit S.G. 85% Nominal S.G. 50%	see KSR Floats page 18/19					
Nominal pressure	max. 0.3 MPa					
Temperature range	0°C... +60°C					
Contact separation	K 20	= 20 mm				
	K 16	= 16 mm				
	K 12	= 12.7 mm				
	K 8	= 8 mm only guide tube OD 20 mm				
	K 6	= 6.35 mm only guide tube OD 20 mm				
Overall resistance of measuring chain	dependent on length and contact separation					
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded					
Orientation	vertical ± 30°					
Ingress protection	IP 65					

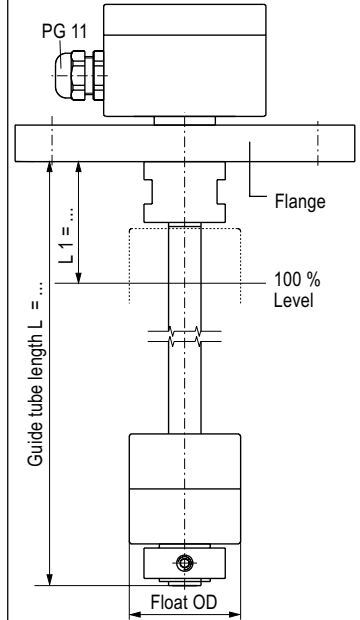
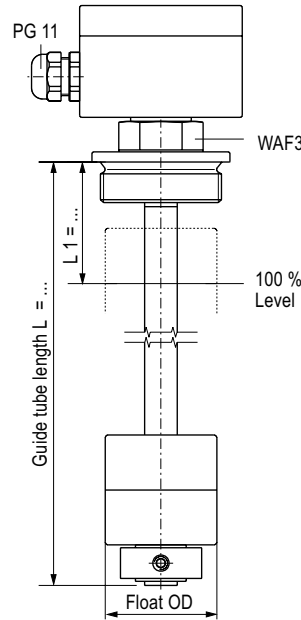
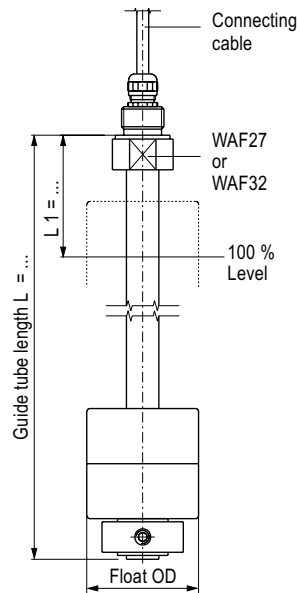
Head-mounted transmitter in terminal box see catalogue 1011

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KSR Level Sensors / Transmitters



Polypropylene



ERPP-...-PPK..-L.../-PP.R-1...

ARPP-...-PPK..-L.../-PP.R

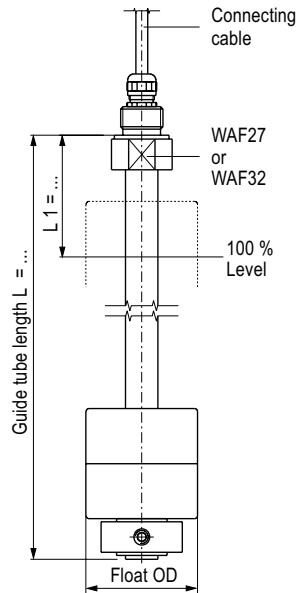
APFPP-.../10-PPK..-L.../-PP.R

Electrical connection	Cable PVC grey, PVC blue, Silicone, Ölflex		Terminal box Polyester 80 x 75 x 55 mm			
Process connection	Mounting thread upwards BSP 1/2"	BSP 1"	Mounting thread downwards BSP 2"		Mounting flange DIN DN65-DN125, PN10 FormA ANSI 2 1/2"-5", Class 150 FF	
Guide tube - OD	16 mm	20 mm	16 mm	20 mm	16 mm	20 mm
Guide tube length max.	3000 mm	5000 mm	3000 mm	5000 mm	3000 mm	5000 mm
Float	PP55R guide tube OD 16 mm PP55R/26, PP80R guide tube OD 20 mm					
Limit S.G. 85% Nominal S.G. 50%	see KSR Floats page 18/19					
Nominal pressure	max. 0.3 MPa					
Temperature range	-10°C... +80°C					
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm K 6 = 6.35 mm		only guide tube OD 20 mm only guide tube OD 20 mm			
Overall resistance of measuring chain	dependent on length and contact separation					
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded					
Orientation	vertical ± 30°					
Ingress protection	IP 65					

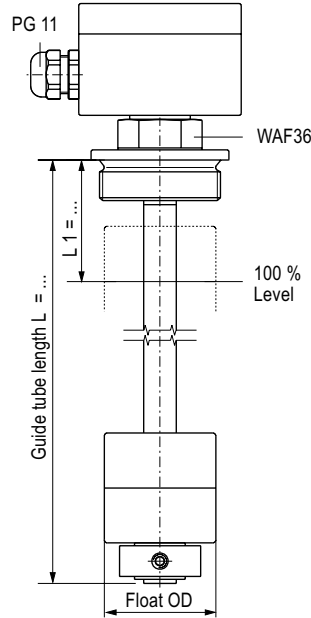
Head-mounted transmitter in terminal box see catalogue 1011

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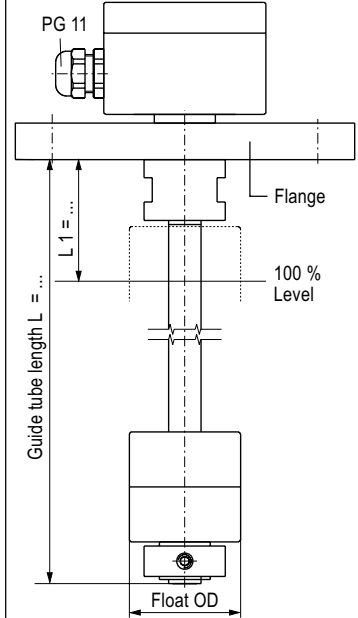
PVDF



ERPF...-PFK..-L.../-..PF..R-1...



ARPF...-PFK..-L.../-..PF..R



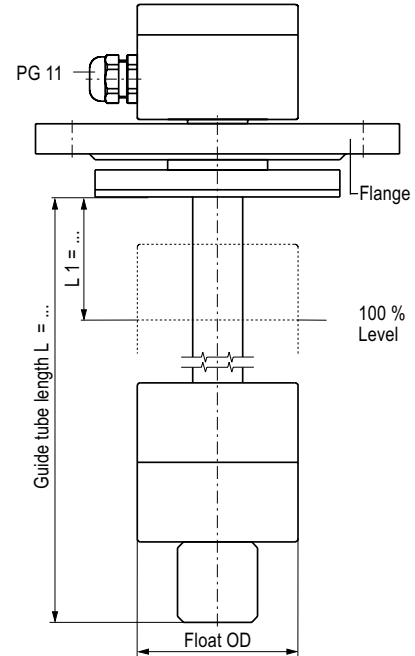
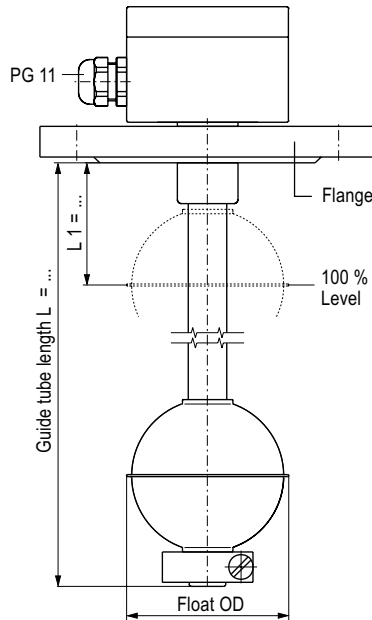
APFP.../10-PFK..-L.../-..PF..R

Electrical connection	Cable PVC grey, PVC blue, Silicone, Olflex		Terminal box Polyester 80 x 75 x 55 mm			
Process connection	Mounting thread upwards BSP 1/2"	BSP 1"	Mounting thread downwards BSP 2"		Mounting flange DIN DN65-DN125, PN10 FormA ANSI 2 1/2"-5", Class 150 FF	
Guide tube - OD	16 mm	20 mm	16 mm	20 mm	16 mm	20 mm
Guide tube length max.	3000 mm	5000 mm	3000 mm	5000 mm	3000 mm	5000 mm
Float	PF55R guide tube OD 16 mm PF55R/26, PF80R guide tube OD 20 mm					
Limit S.G. 85% Nominal S.G. 50%	see KSR Floats page 18/19					
Nominal pressure	max. 0.3 MPa					
Temperature range	-10°C... +100°C					
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm only guide tube OD 20 mm K 6 = 6.35 mm only guide tube OD 20 mm					
Overall resistance of measuring chain	dependent on length and contact separation					
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded					
Orientation	vertical ± 30°					
Ingress protection	IP 65					

Head-mounted transmitter in terminal box see catalogue 1011

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**Stainless steel SS 316 Ti (1.4571), ECTFE-coated or PTFE-lined
Option: anti-static**



AFVEC-.../...-VECK..L.../18-VEC..R

AFVTF-.../...-VTFK..L.../25-TF..R

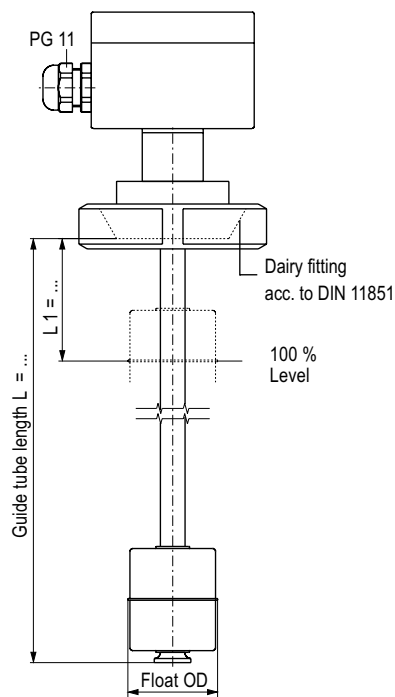
Electrical connection	Terminal box Aluminium 80 x 75 x 57 mm, Option: Polypropylene, Polyester, Stainless steel	
Process connection	Mounting flange to DIN DN50-DN200, PN6-PN100 or to ANSI 2"-8", Class 150-600	
Guide tube - OD	18 mm	25 mm , PTFE-lining = 3.5 mm thick
Guide tube length max.	4000 mm	5000 mm
Float	VEC81R, VEC99R, VEC106R, VEC121R	TF80R, TF90R
Limit S.G. 85% Nominal S.G. 50%	see KSR Floats page 18/19	
Nominal pressure	see KSR Floats page 18/19	max. 0.3 MPa
Temperature range	dep. on liquid	
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm K 6 = 6.35 mm	
Overall resistance of measuring chain dependent on length and contact separation		
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded	
Orientation	vertical ± 30°	
Ingress protection	IP 65	
Head-mounted transmitter in terminal box see catalogue 1011		

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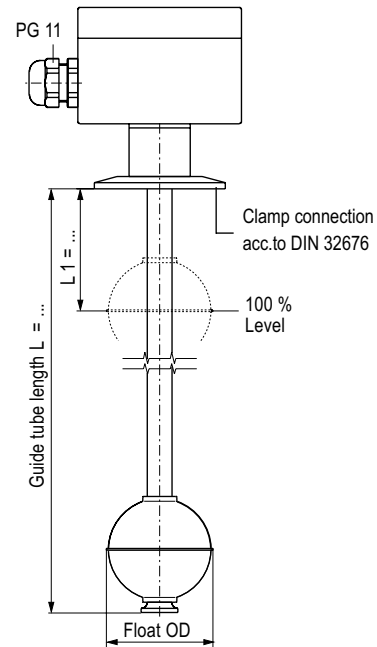
KSR Level Sensors / Transmitters



Food industry design - Stainless steel SS 316 L



AMRV-...-VEK..-L.../..-VE..R

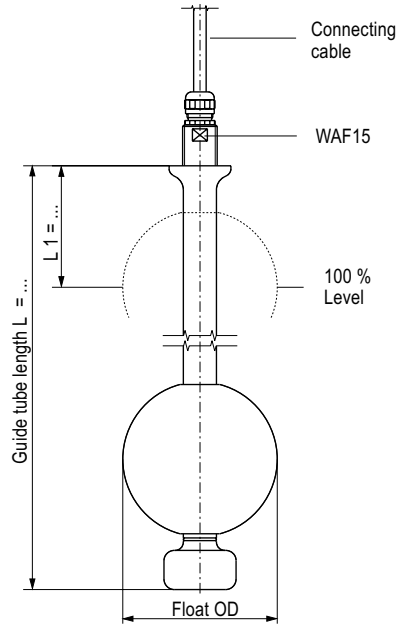


AFCV-...-VEK..-L.../..-VE..R

Electrical connection	Terminal box Aluminium 80 x 75 x 57 mm, Option: Polypropylene, Polyester, Stainless steel	
Process connection	Dairy fitting acc. to DIN 11851 DN50-DN150	Clamp connection acc. to DIN 32676 DN25-DN100 or 1"-4"
Guide tube - OD	12 mm, 14 mm, 18 mm	
Guide tube length max.	3000 mm guide tube OD 12 and 14 mm, 6000 mm guide tube OD 18 mm	
Float	VE44R, VE52R, VE62R, VE83R VE80R, VE98R, VE105R, VE120R	guide tube OD 12 and 14 mm guide tube OD 18 mm
Limit S.G. 85%	see KSR Floats page 18/19	
Nominal S.G. 50%	see KSR Floats page 18/19	
Nominal pressure		
Temperature range	-20°C...+120°C	
High temperature	Optional code (HT..) +120°C...+200°C	
Low temperature	Optional code (TT..) -20°C... -80°C	
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm K 6 = 6.35 mm	only guide tube OD 14 and 18 mm only guide tube OD 14 and 18 mm
HT- or TT-Design	K 15 (.T..) = 15 mm K 10 (.T..) = 10 mm K 5 (.T..) = 5 mm	
Overall resistance of measuring chain dependent on length and contact separation		
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded	
Orientation	vertical ± 30°	
Ingress protection	IP 65	
	Head-mounted transmitter in terminal box see catalogue 1011	

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Sanitary design - Stainless steel SS 316 L



ERV-³/₈-VK..-L.../17-V80R2/3A/..-1...

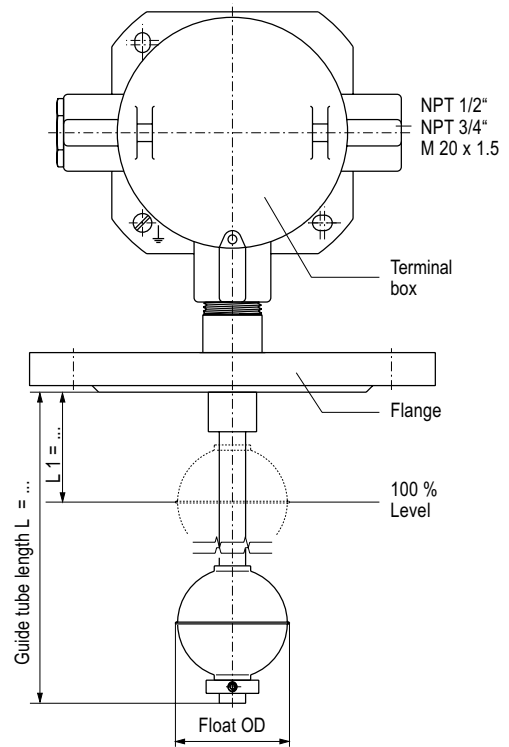
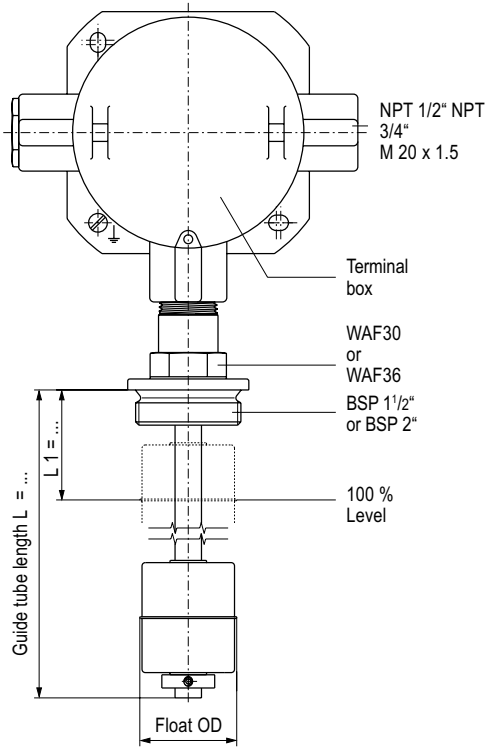
Electrical connection	Cable: PVC grey, PVC blue, Silicone, Ölflex	Option: Terminal box
	Process connection	Mounting thread upwards BSP ³ / ₈ "
Guide tube - OD	17.2 mm	Stainless steel 316 L (1.4435) or Uranus B6 (1.4539) - ground and polished
Guide tube length max.	5000 mm	
Float	V80R2/3A/..	Stainless steel 316 L (1.4435) or Uranus B6 (1.4539) - ground and polished
Limit S.G. 85%	715 kg/m ³	
Nominal S.G. 50%	1220 kg/m ³	
Nominal pressure	2.5 MPa	
Temperature range Standard	PVC- / Ölflex cable -10°C... +80°C	-20°C...+120°C
	Silicone cable -10°C...+120°C	
	High temperature	Optional code (HT..) +120°C...+200°C
Low temperature	Optional code (TT..) -20°C... -80°C	
Contact separation	K 20 = 20 mm	
	K 16 = 16 mm	
	K 12 = 12.7 mm	
	K 8 = 8 mm	
	K 6 = 6.35 mm	
HT- or TT-Design		K 15 (.T..) = 15 mm K 10 (.T..) = 10 mm K 5 (.T..) = 5 mm
Overall resistance of measuring chain dependent on length and contact separation		
Cable length	Distance between level sensor/transmitter and control unit max. 2000 m, 3-core, shielded	
Orientation	vertical ± 30°	
Ingress protection	IP 65	
		Head-mounted transmitter in terminal box see catalogue 1011

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KSR Level Sensors / Transmitters



for hazardous area EEx d IIC T4-T6 - Stainless steel SS 316 Ti (1.4571)



AL-ADF-...-VK-L..-S..

AL-ADF-...-VK-L..-S..

Electrical connection	Terminal box Aluminium	
Process connection	Mounting thread downwards BSP 1 1/2" or BSP 2"	Mounting flange DIN DN50-DN350, PN6-PN40 ANSI 2"-14", Class 150-300
Guide tube - OD	12 mm, 14 mm, 18 mm,	
Guide tube length max.	3000 mm guide tube OD 12 and 14 mm, 6000 mm guide tube OD 18 mm	
Float	SVK, SV, SVA, SVB SVB23, SVC, SVD, SVF23	guide tube OD 12 and 14 mm guide tube OD 18 mm
Limit S.G. 85%	see KSR Floats page 18/19	
Nominal S.G. 50%	see KSR Floats page 18/19	
Nominal pressure		
Temperature range	T4 - 120°C, T5 - 95°C, T6 - 80°C	
Contact separation	K 20 = 20 mm K 16 = 16 mm K 12 = 12.7 mm K 8 = 8 mm only guide tube OD 14 and 18 mm K 6 = 6.35 mm only guide tube OD 14 and 18 mm	
Overall resistance of measuring chain dependent on length and contact separation		
Protection class	EEx d IIC T4 - T6	
Certificate of conformity	L.C.I.E. 89. B 6050 X	
Connection cable	3-core, shielded	
Orientation	vertical ± 30°	
Ingress protection	IP 65	
	Head-mounted transmitter in terminal box see catalogue 1011	

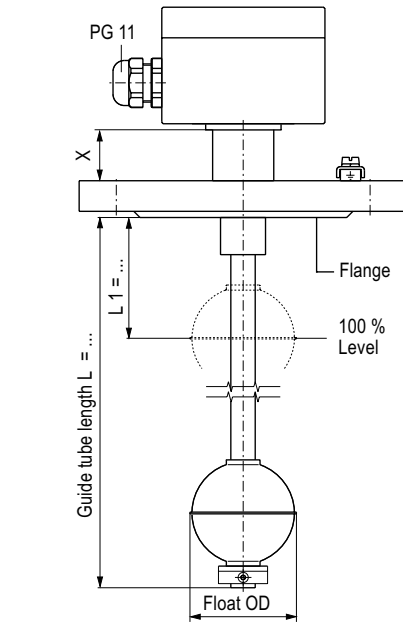
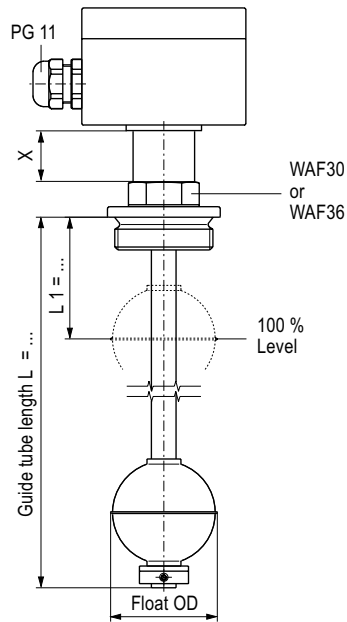
1001-5

KSR Level Sensors / Transmitters



II 1/2G EEx ia IIC T4-T6 KEMA 01 ATEX 1052X Stainless steel SS 316 Ti (1.4571)

Process temperature	Raised terminal box
	X
< 60 °C	0 mm
< 100 °C	60 mm



NMG125-A-R...-VK...-L.../-S... (MU)

NMG125-A-.../-VK...-L.../-S... (MU)

Electrical connection	Terminal box Aluminium 80 x 75 x 57 mm, Option Stainless steel				
Process connection	Mounting thread downwards BSP 1 1/2" or BSP 2"		Mounting flange DIN DN50-DN200, PN6-PN100 ANSI 2"-8", Class 150-600		
Guide tube - OD	12 mm, 14 mm, 18 mm				
Guide tube length max.	see option A and B on page 17				
Float	SVK, SV, SVA, SVB SVB23, SVC, SVD, SVF23		guide tube OD 12 and 14 mm guide tube OD 18 mm		
Limit S.G. 85%	see KSR Floats page 18/19				
Nominal S.G. 50%					
Nominal pressure					
Temperature class		T4	T5	T6	
Surface temperature	max.	135°C	100°C	85°C	
Process temperature	max.	100°C	65°C	50°C	
Ambient temperature at terminal box	max.	60°C	60°C	60°C	
Contact separation	Chip design		Open chain		
	..K 20 = 20 mm		..K 15 = 15 mm		
	..K 16 = 16 mm		..K 10 = 10 mm		
	..K 12 = 12.7 mm		..K 5 = 5 mm		
	..K 8 = 8 mm		only guide tube OD 14 and 18 mm		
	..K 6 = 6.35 mm		only guide tube OD 14 and 18 mm		
Overall resistance of measuring chain	3.2 kOhm ... 50 kOhm		Optional code MU approx. 1000 Ohm		
Control circuit	for hazardous area EEx ia IIC, only for use in certified intrinsically safe circuits Transmitter external with max. 120 mA, max. 28 V Head-mounted transmitter acc. to certificate of transmitter				
Type code MU	only for use in certified intrinsically safe circuits with max. 50 mA, max. 20 V				
Connection cable	3-core, shielded				
Orientation	vertical ± 30°				
Ingress protection	IP 65				

Materials Titanium and Hastelloy upon request

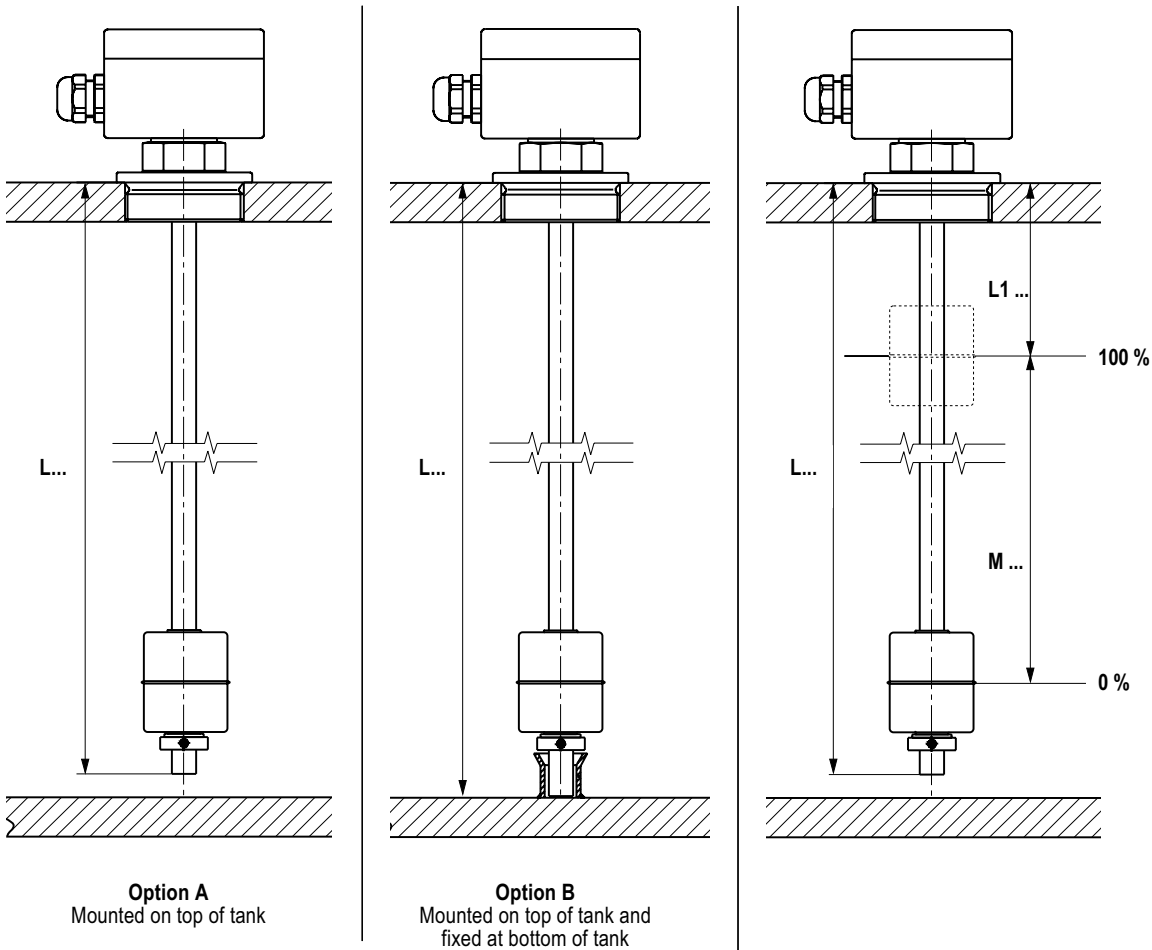
Head-mounted transmitter in terminal box see catalogue 1011

KSR Level Sensors / Transmitters



Limitation of max. guide tube length for
KSR Level Sensor/Transmitter type NMG125....

Order information
100% level

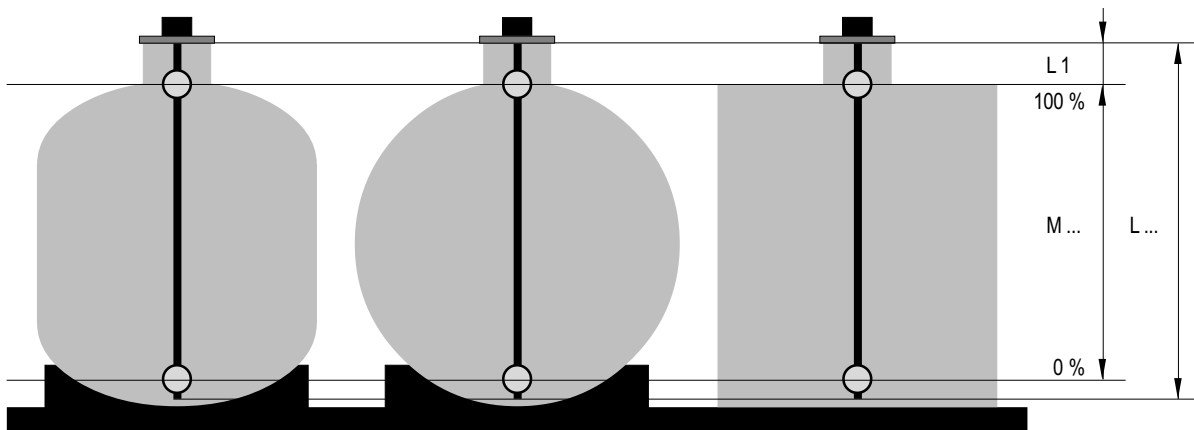


max. length	Guide tube	max. length
660 mm	OD 12 x 1	3500 mm
940 mm	OD 14 x 1	5000 mm
1600 mm	OD 14 x 2	6000 mm
3000 mm	OD 18	6500 mm

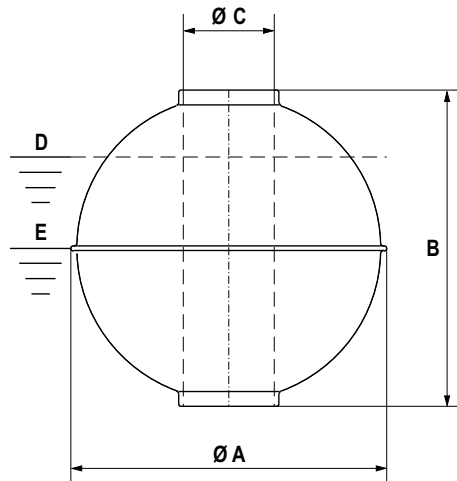
Please always provide **dimension L1** and **insertion length L**.
(It is not possible to change the measuring range after manufacture).

L1 = 100%-level (distance flange face to waist of float)
M = Measuring range (distance 0% - 100%)
L = Insertion length of level sensor/transmitter

Installation examples



Spherical floats



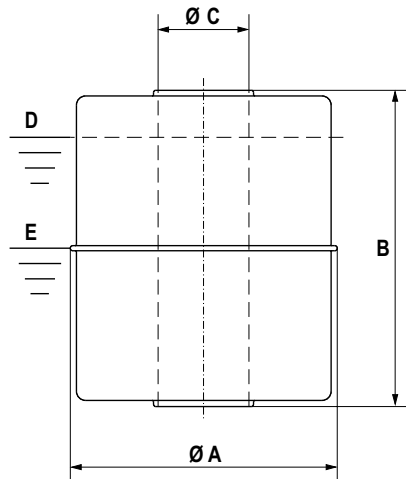
D = Limit S.G.
at 85% immersed float

E = Nominal S.G.
at 50% immersed float

Material	Type * Code 6	A mm	B mm	C mm	Max.operating pressure MPa	Max.operating temperature °C	Weight g	Volume cm ³	Limit S.G.	Nominal S.G.
									(D) 85% kg/m ³	(E) 50% kg/m ³
Stainless steel SS 316 Ti (1.4571)	V52R (SV)	52	52	15	4.0	250	35	57	727	1236
	V62R (SVA)	62	61	15	3.2	250	52	102	597	1015
	V83R (SVB)	83	81	15	2.5	250	89	254	412	701
	V80R (SVB23)	80	76	23	2.5	250	104	198	617	1049
	V98R (SVC)	98	96	23	2.5	250	202	423	561	954
	V105R (SVD)	105	103	23	2.5	250	234	529	520	884
	V120R (SVF23)	120	117	23	2.5	250	272	811	394	671
	V120R/38	120	116	38	2.5	250	332	726	537	914
	V200R (SV200)	200	192	56	1.6	250	1710	3460	581	989
	V300R (SV300)	300	294	56	1.6	250	3820	13120	342	582
Titanium Grade 2 (3.7035)	T52R	52	52	15	2.5	250	30	57	623	1060
	T52R/0,6	52	52	15	6.0	250	38	57	790	1342
	T52R/0,8	52	52	15	8.0	250	48	57	997	1696
	T62R	62	62	15	2.5	250	42	102	482	820
	T83R	83	81	15	2.5	250	75	254	343	583
	T80R	80	76	23	2.5	250	146	198	866	1473
	T98R	98	96	23	2.5	250	193	423	536	912
	T105R	105	103	23	2.5	250	187	529	416	707
	T120R	120	117	23	2.5	250	217	811	315	535
Stainless steel SS 316 Ti (1.4571) ECTFE-coated	VEC81R	81	77	22	2.5	dep. on liquid	128	238	634	1077
	VEC99R	99	97	22	2.5	dep. on liquid	245	441	653	1111
	VEC106R	106	104	22	2.5	dep. on liquid	278	549	595	1011
	VEC121R	121	118	22	0.3	dep. on liquid	310	837	435	740

Type code in brackets for design Ex-0

Cylindrical floats



D = Limit S.G.
at 85% immersed float

E = Nominal S.G.
at 50% immersed float

Material	Type * Code 6	A mm	B mm	C mm	Max.operating pressure MPa	Max.operating temperature °C	Weight g	Volume cm ³	Limit S.G. (D) 85% kg/m ³	Nominal S.G. (E) 50% kg/m ³
Stainless steel SS 316 Ti	V44R (SVK)	44	52	15	1.6	250	38	60	740	1258
Titanium Grade 2 (3.7035)	T44R	44	52	15	1.6	250	32	60	645	1098
PVC	P55R	55	54	22	0.3	60	68	99	805	1369
	P55R/26	55	80	26	0.3	60	109	148	869	1477
	P80R	80	79	25	0.3	60	162	330	577	981
Polypropylene	PP55R	55	54	22	0.3	80	50	99	592	1007
	PP55R/26	55	80	26	0.3	80	79	148	630	1071
	PP80R	80	79	25	0.3	80	123	330	438	745
PVDF	PF55R	55	69	22	0.3	100	88	128	809	1375
	PF55R/26	55	80	26	0.3	100	143	148	1140	1938
	PF80R	80	79	25	0.3	100	198	330	706	1200
PTFE	TF80R	80	100	28	0.3	dep. on liquid	250	441	667	1134
	TF90R	90	100	28	0.3	dep. on liquid	285	575	584	992

Type code in brackets for design Ex-0



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